

Radial Lead Transient Voltage Suppressors (TVS)

Current Rating - 15KA

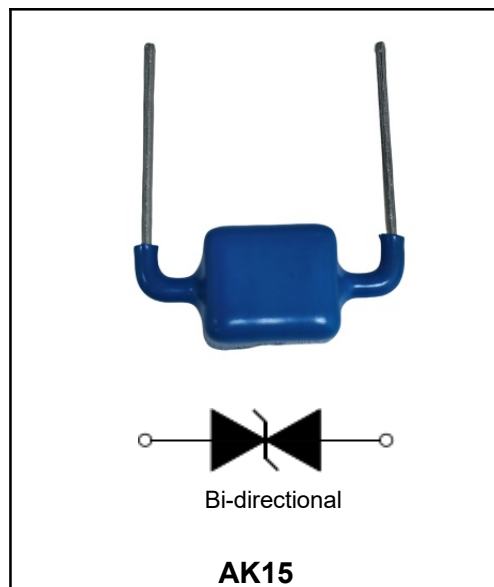
Reverse Voltage - 12.8V to 430V

Description

The AK15 Series of high current transient suppressors have been specially designed for use in A.C. line protection and any demanding applications (AC or DC). Any voltage rise due to increased current conduction is contained to a minimum, providing the best possible protection level. They can also be connected in series and/or parallel to create very high capacity protection solutions.

Features

- ♦ Axial lead terminals
- ♦ High current transient suppressor
- ♦ Excellent Clamping Capability
- ♦ Glass Passivated Junction
- ♦ Bi-directional
- ♦ Low Slope Resistance
- ♦ Repetition Rate (duty cycle): 0.01%
- ♦ Hazardous Substances Free
- ♦ RoHS Compliant
- ♦ High Temperature soldering: 260°C/10 seconds at terminals
- ♦ Epoxy Encapsulated
- ♦ Silver plated leads
- ♦ Solderable per MIL-STD-202 Method 208



Maximum Ratings ($T_A=25^{\circ}\text{C}$ unless otherwise noted)

Parameter	Symbols	Value	Unit
Current Rating ¹	I_{PP}	15	KA
Operating junction	T_J	-55 to +150	$^{\circ}\text{C}$
Storage Temperature Range	T_{STG}	-55 to +150	$^{\circ}\text{C}$

Notes:

1. Rated IPP measured with $8 \times 20\mu\text{s}$ pulse.

Electrical Characteristics ($T_A = 25^\circ\text{C}$ unless otherwise noted)

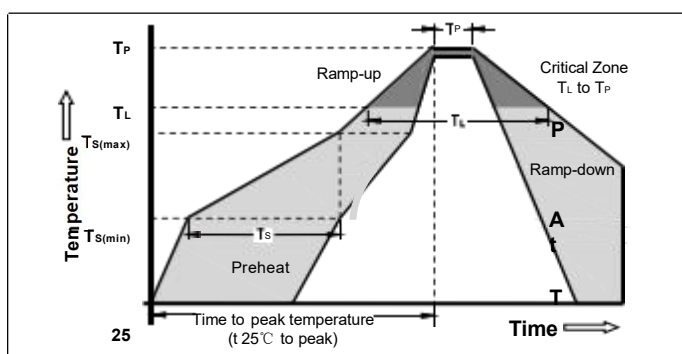
Part Number	Reverse Stand-Off Voltage		Breakdown Voltage	Test Current	Current Rating	Maximum Clamping Voltage	Reverse Leakage
	VAC(V)	VDC(V)	$V_{BR}(V)$ MIN.@ I_T	I_T (mA)	I_{PP} 8/20 μ s (KA)	$V_C(V)$ @ I_{PP}	$I_R(\mu A)$ @VDC
AK15-012C	8.5	12.8	14	15	15	28	5
AK15-015C	11	15	17	15	15	30	5
AK15-020C	14	20	22	15	15	40	5
AK15-025C	17	25	28	15	15	50	5
AK15-030C	21	30	33	15	15	60	5
AK15-038C	26	38	42	15	15	72	5
AK15-042C	30	42	47	15	15	77	5
AK15-058	40	58	64	15	15	110	5
AK15-066C	45	66	70	15	15	125	5
AK15-076C	54	76	85	15	15	140	5
AK15-100C	72	100	110	15	15	165	5
AK15-133C	100	133	147	15	15	220	5
AK15-170C	130	170	180	15	15	260	5
AK15-190C	145	190	200	15	15	290	5
AK15-200C	150	200	222	15	15	330	5
AK15-240C	180	240	250	15	15	340	5
AK15-380C	275	380	401	15	15	520	5
AK15-430C	310	430	440	15	15	625	5

Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted) (Continued)

Physical Specifications

Weight	Contact manufacturer
Case	Epoxy encapsulated
Terminal	Silver plated leads, solderable per MIL-STD-750, Method 2026

Soldering Parameters



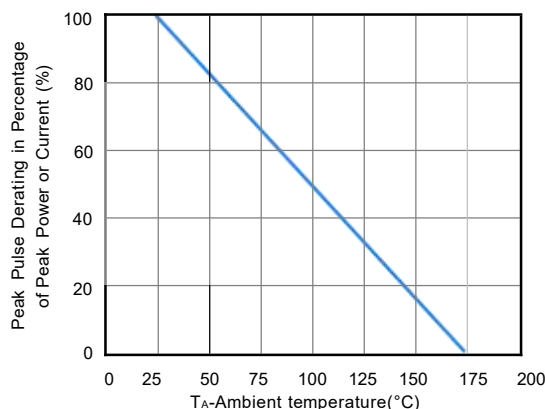
Reflow Condition		Lead-free assembly
Pre Heat	- Temperature Min ($T_{S(min)}$)	150°C
	- Temperature Max ($T_{S(max)}$)	200°C
	- Time (min to max) (T_S)	60 - 180 Seconds
Average ramp up rate (Liquidus Temp T_L to peak)		3°C/second max
$T_{S(max)}$ to T_L - Ramp-up Rate		3°C/second max
Reflow	- Temperature (T_L) (Liquidus)	217°C
	- Time (min to max) (T_L)	60 - 150 Seconds
Peak Temperature (T_P)		260 +0/-5°C
Time within 5°C of actual peak Temperature (t_p)		20 - 40 Seconds
Ramp-down Rate		6°C/second max
Time 25°C to peak Temperature (T_P)		8 minutes Max
Do not exceed		280°C

Flow/Wave Soldering (Solder Dipping)

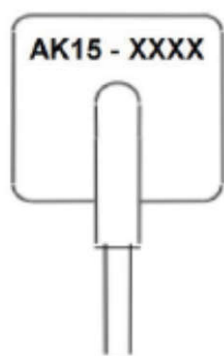
Peak Temperature :	265°C
Dipping Time :	10 seconds
Soldering :	1 time

Ratings and Characteristic Curves ($T_A=25^\circ\text{C}$ unless otherwise noted)

Pulse Derating Curve



Marking Diagram



-Product Type

AK15 - x x x x

Stand Off Voltage

Series

Ordering information

Package	Packing Description	Base Quantity
AK15	Bulk	56pcs/Box

Package Dimensions

AK15

Symbol		Millimeter	Inches
A		15±1.0	0.59±0.039
B		15±1.0	0.59±0.039
C		1.30±0.1	0.51±0.004
D		6.00±1.0	0.236±0.039
E		24.15±0.7	0.95±0.028
F		3.5±0.7	0.138±0.028
G	012-025	3.6±1.2	0.142±0.047
	030-042	4.5±1.2	0.177±0.047
	058-076	5.2±1.2	0.205±0.047
	100	5.8±1.2	0.228±0.047
	133	6.8±1.2	0.268±0.047
	170-200	8.5±1.2	0.335±0.047
	240	10.5±1.2	0.413±0.047
	380	13.5±1.2	0.531±0.047
	430	14.2±1.2	0.559±0.047

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